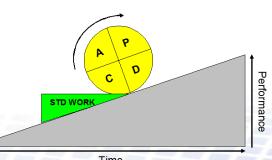


Managing for Daily Improvement

Craig Weathers-Simpler Consulting
Michelle Tressler-Scripps Health
Denver AME conference
04/2015

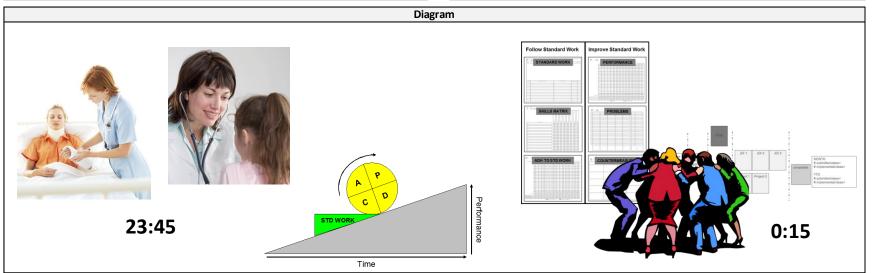




STANDARD WORK SHEET

Process:	MDI workshop @ Denver AME
Role:	Senior Consultant
Location/Dept:	Simpler Consulting

Original Date: 6/6/2014 Revision #: 4 Revision Date: 4/20/2015
Original Author: Jose Revised by: Craig
vision Reason: Changed presenter and content to include A3 thinking & mngnt system



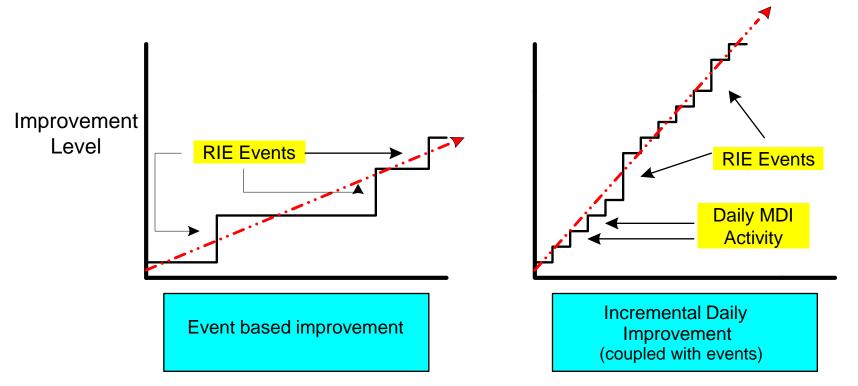
#	Major Steps	Time (min)	Expected Outcome
0	Craig Explains the "Lean Management System"	60 m	Connection to A3 tinking & MDI
1	Craig opens session	5 m	MDI workshop expectations: learning by doing
2	Craig explains ideal goals	10 m	why MDI
3	Craig explains MDI process	20 m	problems (sx) and root causes (dx)
4	Craig explains process and standard work	10 m	process standard work
5	Craig explains training approach	5 m	skills matrix
6	Craig explains coaching to standard work	5 m	adherence to standard work graph
7	Craig explains process and performance	5 m	performance tracking graph
8	Craig explains problems affecting performance	5 m	problems bar graph
9	Craig explains problem solving process	5 m	countermeasures template
	Sub Total	130 M	
15	Craig explains flow of ideas for improvement	5 m	awareness of standard
16	Craig explains daily learning cycle	10 m	awareness of standard
17	Craig explains coaching to improve standard work	10 m	differentiate @board vs. @process
18	Craig explains leadership Gemba with purpose	15 m	leadership rounding schedule
19	Michelle Explain Scripps Health "MDI" model	20 m	History of improvement and the need to developed the management system.
20	Michelle Explain Scripps Health "MDI" model	45 m	Scripps MDI model
21	Craig closes session	5 m	questions/Insights
	T-1-1	2/10 m	

Total 240 m



MDI – Improvement strategy

 Incremental daily improvement supplemented with periodic, event-based improvement...



Ideal Goals

People: • Fu

Fully engaged culture

Safety:

No harm, no near misses, no unsafe conditions/behaviors

Clinical Quality:

• No defects, no errors

Service Quality:

• No complaints, loyal customers

Timeliness:

No delays, when need it

Cost:

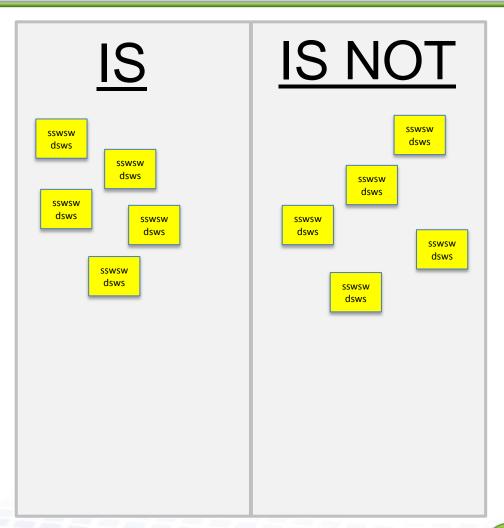
No waste, only value-added activities

Growth:

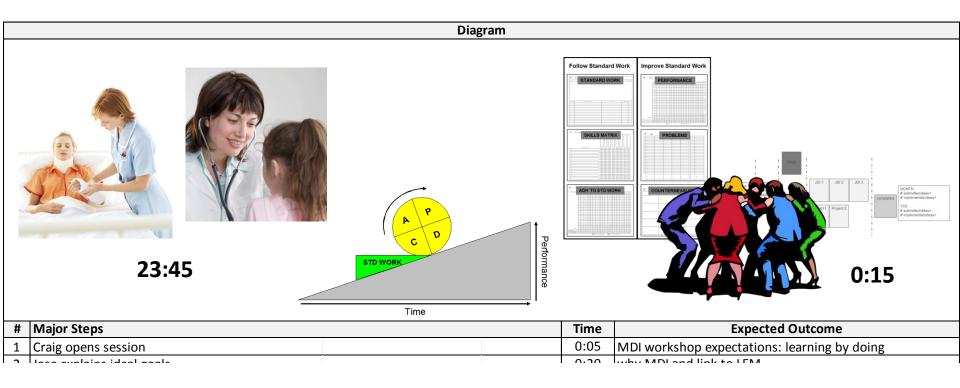
Care for more...Service More



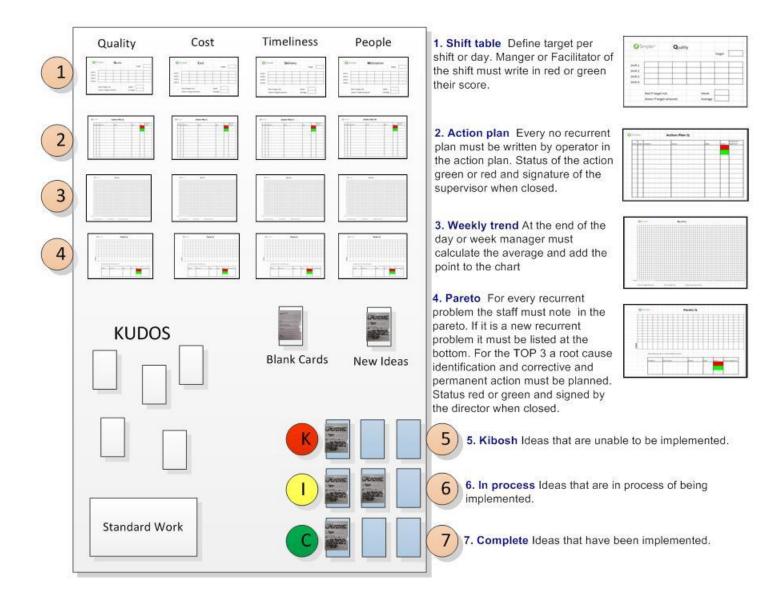
Managing for Daily Improvement



Vision of MDI

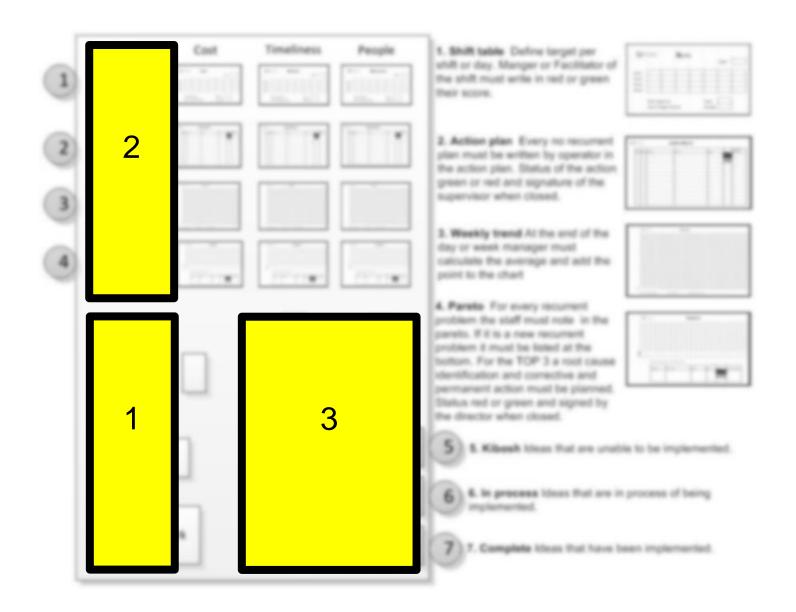


Simpler*

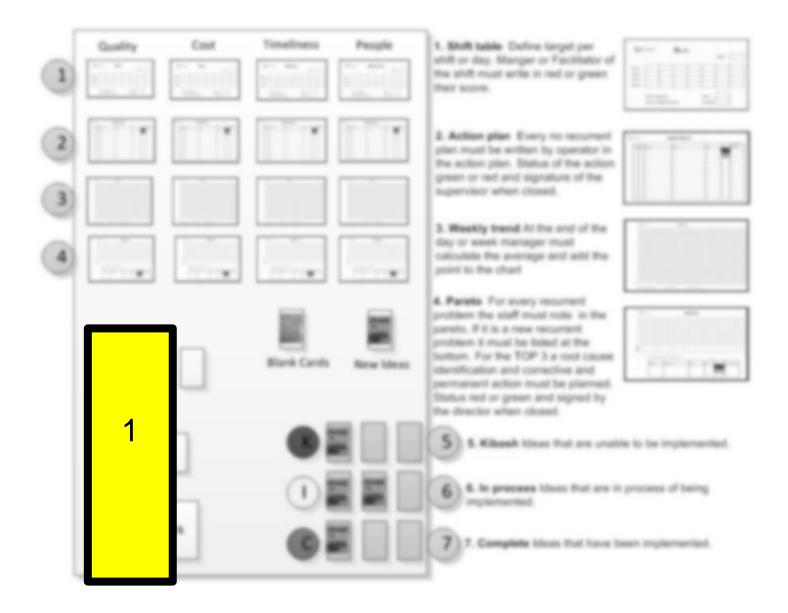




Focus of this workshop



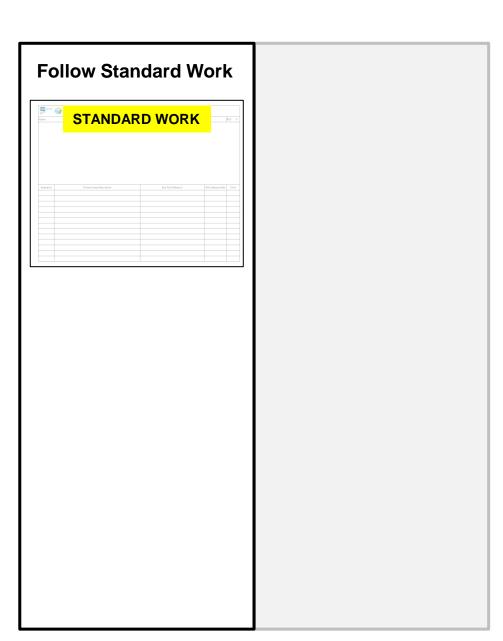






Standard Work:

What is the current best known way to do the work?



Simpler*	Ø	Simpler®
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STANDARD WORK

		Date:	Process Owner:	Facilitator:	REV 0
Sequence	Process Step Description		Key Point/Reason	Who Responsible	-
			,	Wild Responsible	Time
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9

stock.

Name: Reorder Card "Kanban" Inventory Management

Date: 7/18/2013

5) When product is delivered by

Medline, it is brought back to

Process Owner: Sandy McKenna Facilitator:

Denise Glover REV

unit storage areas and placed either behind or to the right of existing stock in order for product rotation

1) When product is depleted and the reorder card point is reached in a bin, pull the reorder card out of bin



2) Place reorder card inside the top hanging file bin labeled "To Order"

Ordering **TAKT Time**

3.36 minutes per store room



4) Scanned reorder card barcode will create a pick list at Medline to gather depleted product in LUM totes

ITEM# 1015 DRESSING TEGADERM 2.25X2.75

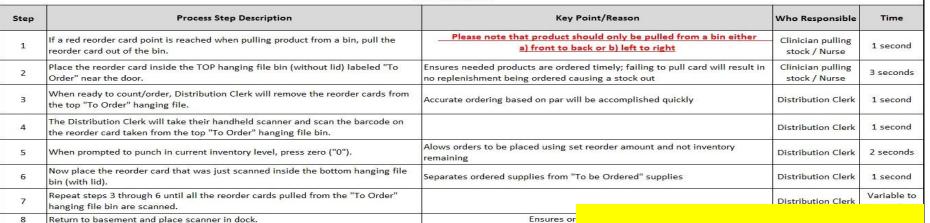
When replenishment product arrives and brought to storage unit area, first push

corresponding reorder card at the separation point beween the existing and new

all the existing stock that you are replenishing to one side of the bin and place the



3) Distribution Clerk will remove the cards from the top "To Order" bin, scan them with a handheld, and place the scanned cards in the Lower bin with lid



REMEMBER to place the new st

stock if the bin architecture has t

back. Or the product is restocked

Sample

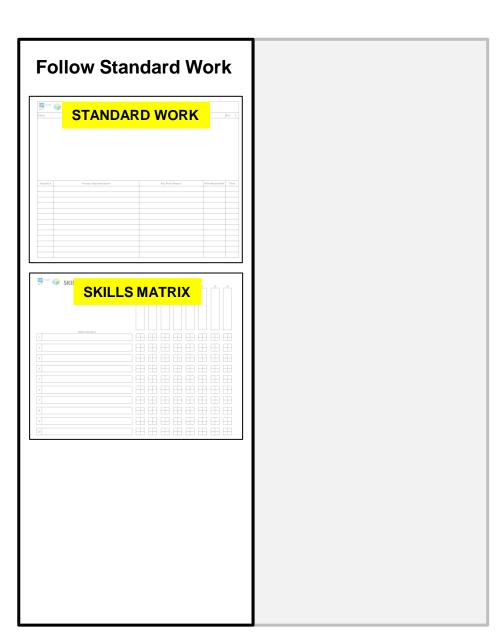


Standard Work:

What is the current best known way to do the work?

Skills Matrix:

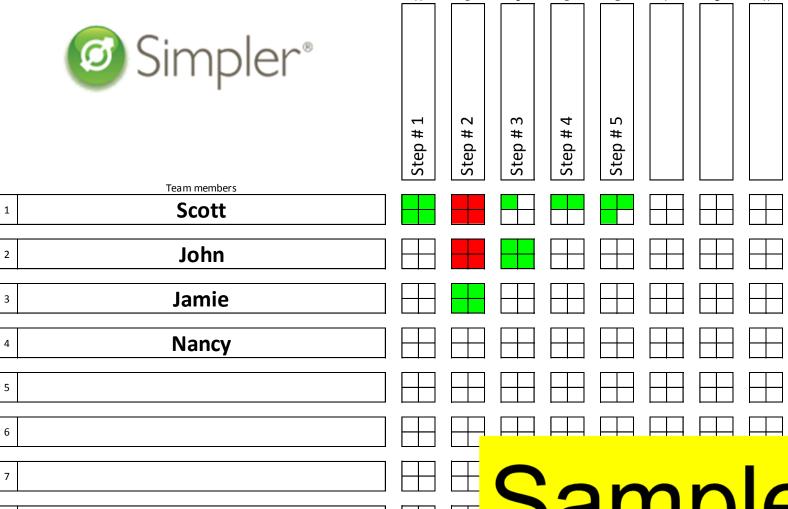
Who has been trained on what standard work?





8

Skills Matrix



Sample

Competences



Standard Work:

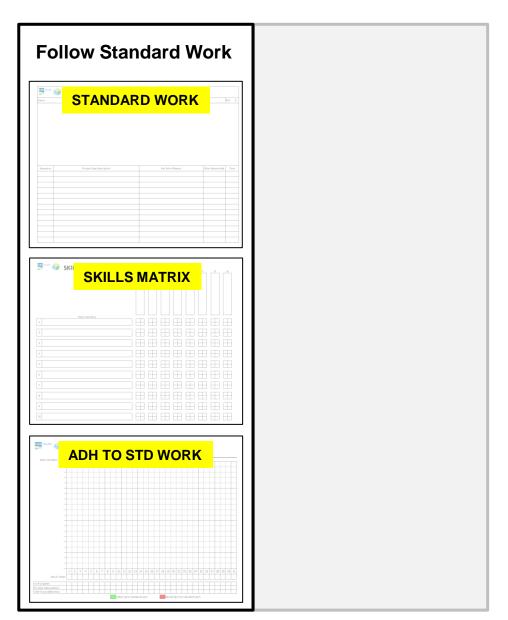
What is the current best known way to do the work?

Skills Matrix:

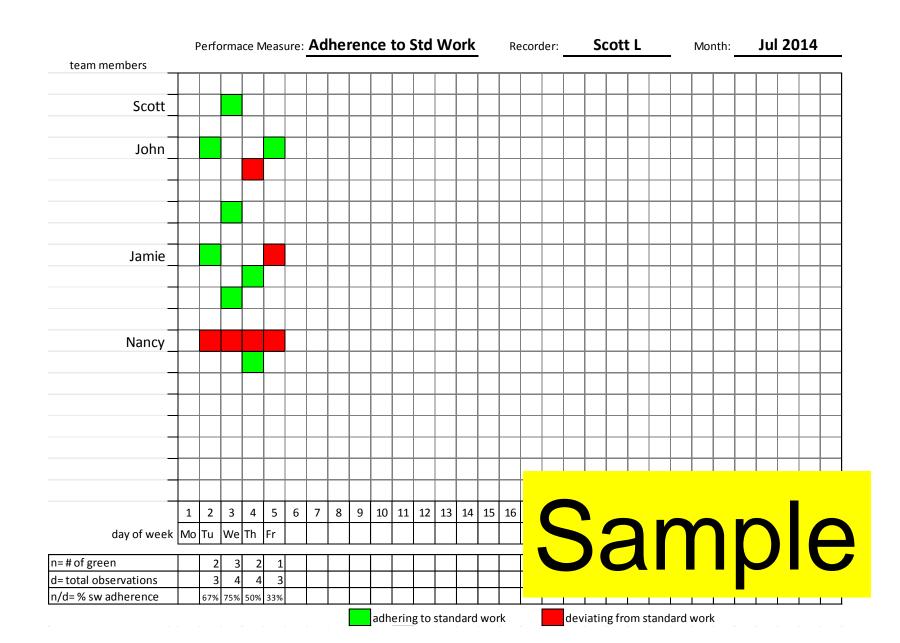
Who has been trained on what standard work?

Adh to Std Work:

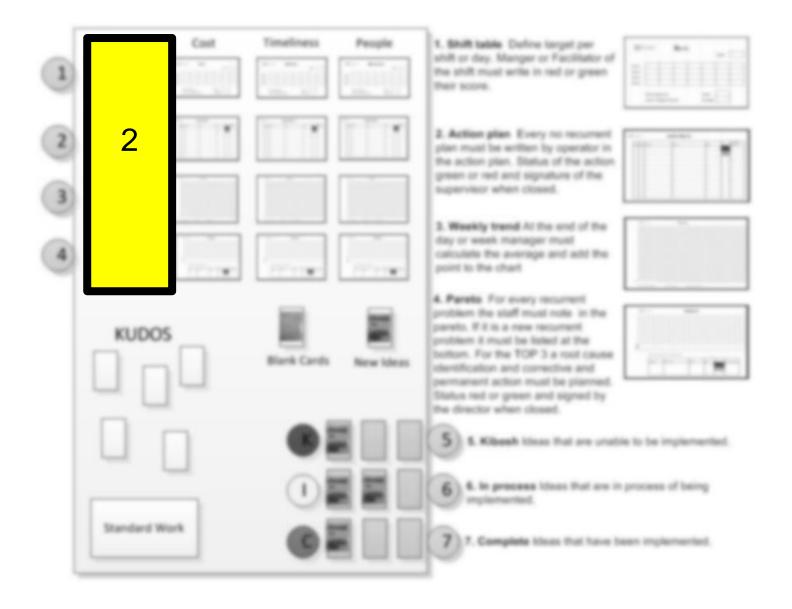
Are we adhering/ following standard work?



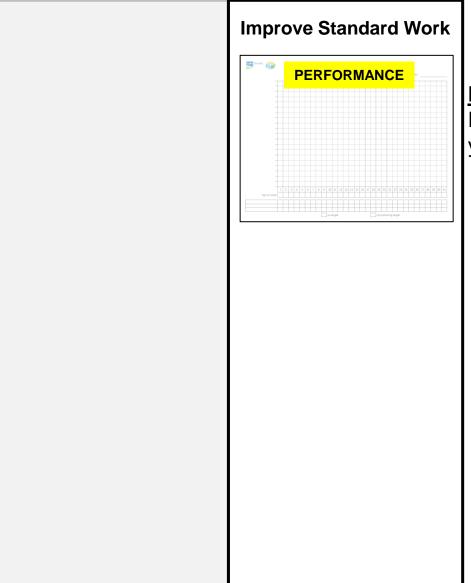












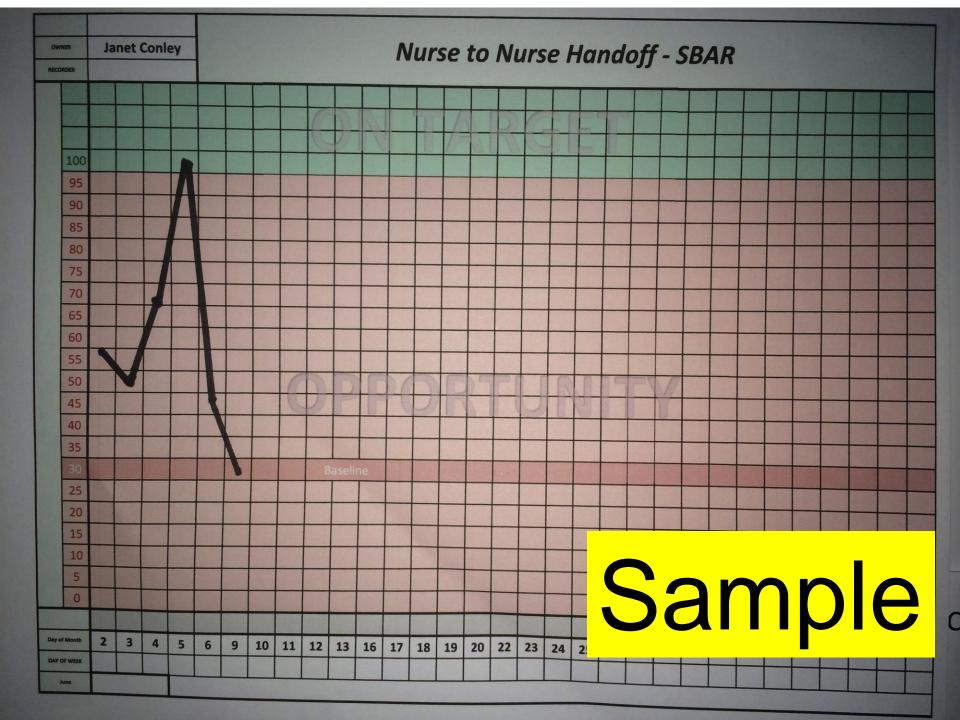
Performance:

Performance from yesterday?

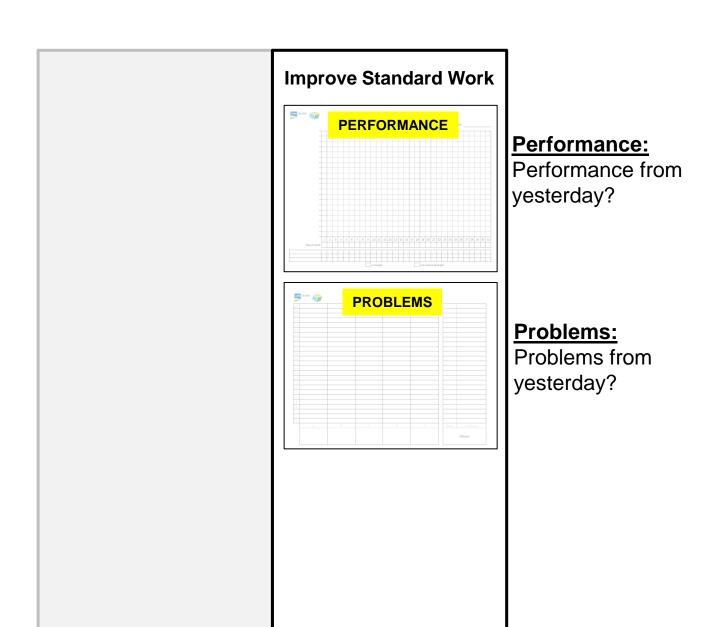


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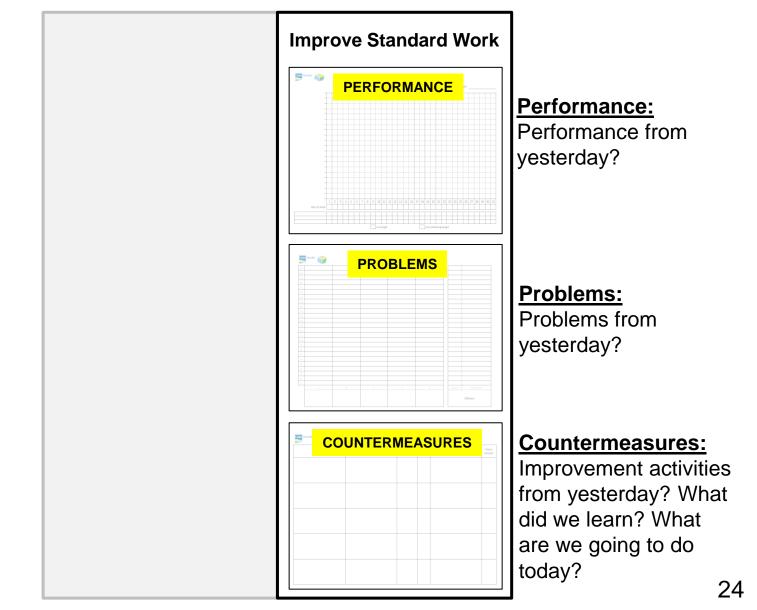


PROBLEMS

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COUNTERMEASURES

Problem	Potential Root Causes	Owner	Due Date	Potential Solutions	Status (Andon)

2 13 16 17 18 19 20 22 23 24 25 26 27 30

COUNTERMEASURES





2-M-Cartering	Root Cause	Owner	TT (Hrs)	Improvement Action	Status (Andon)
Problem Statement Preop flow fine is not at target of 60-90 Minutes	Patriets are still being till to come in earlier to accommodate physicians	Periop		Develop flow chart of patriat types	
Purp patients WIP	Still have larg scope of pts. That are not DR+Endo	Cath lab + SDS lecturity		Herting to work towards spale of action plan for new ON pre+ post area	
O.T. hours per parg period not at touseline	Neuscary for stryg to work over hours to accommodate all patriot types	Cash labor + Sals leader Ship		Muting to work towards coals of activity plan for new ON pre + post area	
				Samol	

Sample



Standard Work:

What is the current best known way to do the work?

Skills Matrix:

Who has been trained on what standard work?

Adh to Std Work:

Are we adhering/ following standard work?

Follow Standard Work



SKILLS MATRIX



ADH TO STD WORK



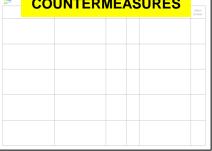
Improve Standard Work



PROBLEMS



COUNTERMEASURES



Performance:

Performance from yesterday?

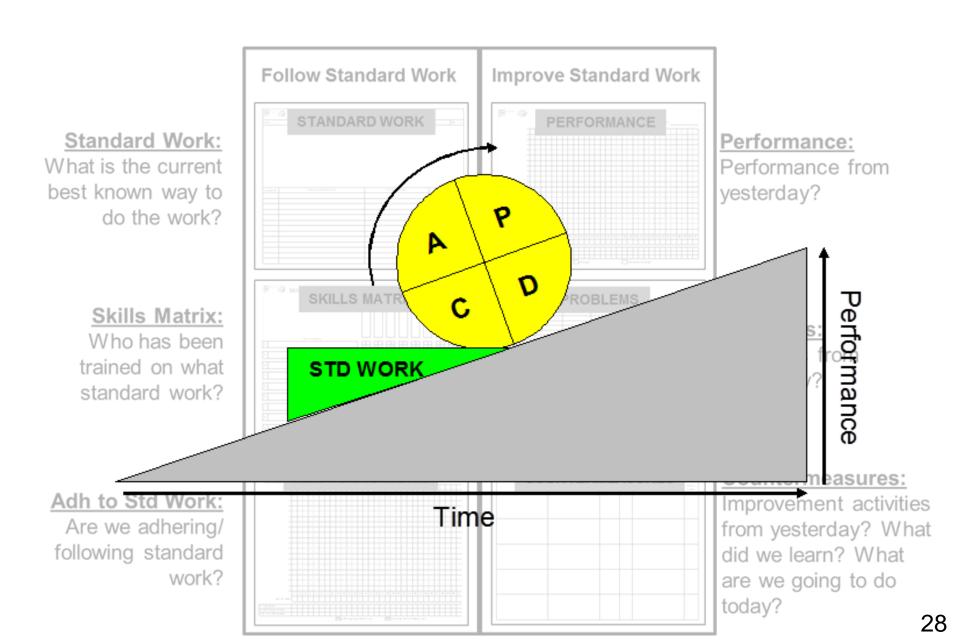
Problems:

Problems from yesterday?

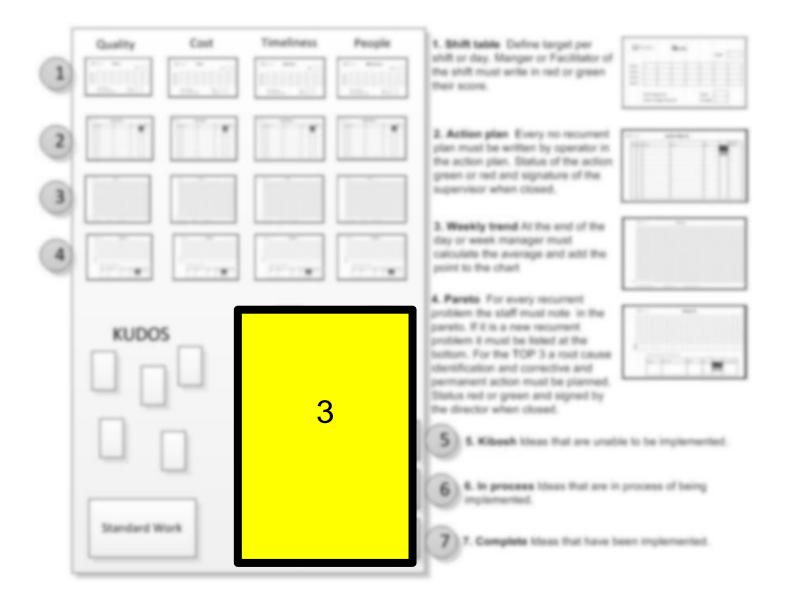
Countermeasures:

Improvement activities from yesterday? What did we learn? What are we going to do today?

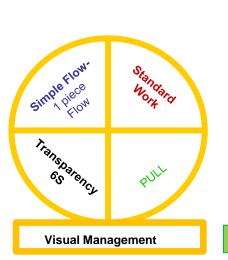








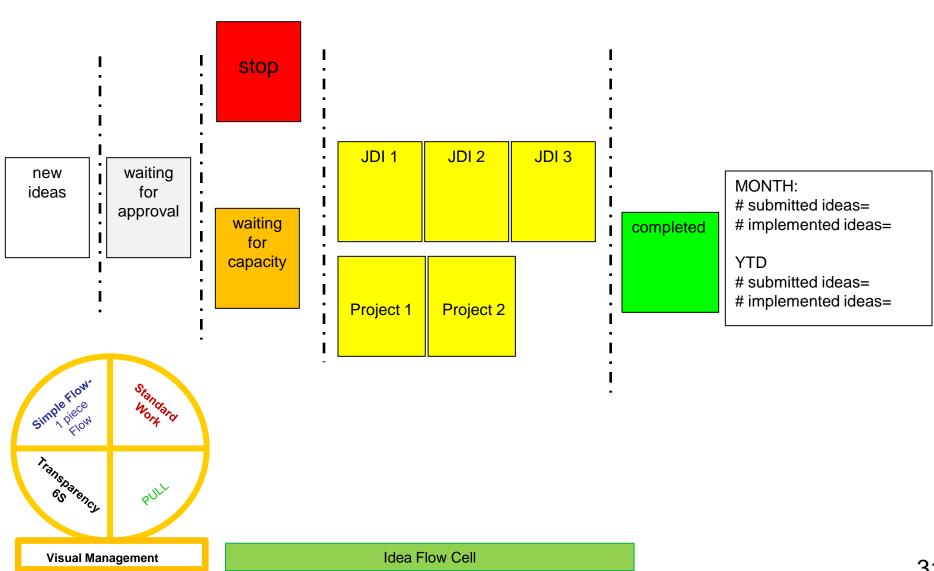


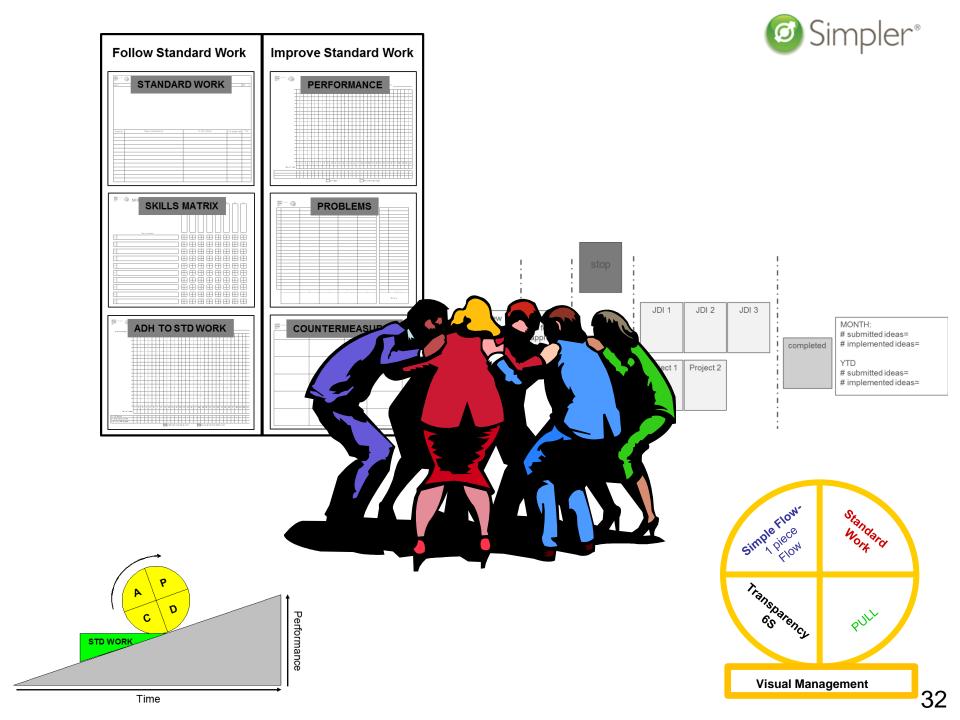


Problem:	
Potential Root Causes:	
Potential Solutions:	
Date submitted Date approved Date deployed Date completed	by by

Idea Flow Cell









MDI @ Scripps Health

VBD MDI Components

- Strategic plan defines improvement priorities & True North aims
- · Monthly scorecard and performance tracking
- A3 thinking and countermeasure process
- Daily stat sheet
- Daily huddles
- · Daily waste identification and elimination
- Visual management (MDI, process control, PICK)
- Leader standard work
- Leadership team development & reviews



							ı	
Scare	Stat Shoot	Improvement Huddler	Virual Managomont (VM)	Loador Standard Wark (LSW)	MootingFrooZano	Tiorod Huddlar	Purparoful Gomba Walkr	Standard (STD) Wark
0	Stat Shoot Convorzations are not occurring.	Huddler nat accurring. Performance direuzed at monthly staff meetings or other standing forum	Ma virual managoment prozent in the department for the team to revieu	LSW har not been developed.	Na dodicated Meeting Free Zane Exirtr	Tiered huddler not occurring.	Gomba ualkr nat accurring.	Minimalstandard (STD) uurkoxists. Nusystom in placotu urqaniso STD uurk.
1	Questians are explaratory in nature to help leaders and staff understand daily problems, izsues, concerns.	ansharing porformanco data. Huddlos	Chartriqraphr are displayed in the area with manthly auteame data. Limited evidence of analysis as problems alving around metrics.	Initial LSW har boon croated for mort important daily/Lucekly activitier, and ir fallowed on an inconvirtent barir (i.e., 450% of dayr). Leadors' standard work ir visible to their superviror as well as staff	Moetingfroetimezane identified and cammunicated ta staff and leaders	<50% of department leaders are participating in tiered huddler with attendance documented. Discussion includer general abservations of metric progress, huddles, and improvement activity.	Gamba Walkr Guidod by coach, intondod to incroaro loador undorztandiną of bazic Loan concoptr (Warto, Ono Pioco Flou, Standard Work, Vizual Managomont, A3 thinkiną). Gomba ualkr aro occurriną and followod by inziąht and loarniną dobriof.	Standard (STD) work oxivts for isolated, high priority/profile tarks with a process to introduce new or revised standard work. Standard Work developed with input from staff with assistance from coach or department leader.
2	Questians are aligned uith department's performance drivers and True North goals. Leaders competent coaching direct reports on content of questians to drive greater apparament of staff through Stat Sheet process.	qaps oxist. Findings from convorsation	MDI Board includer at leart one lane; with True North, driver and contributor data updated daily. PICKf0FI boardr are in department with staffrubmitting idear to be worked.	LSW ir being fallaued daily by department leaders. Approximately 20% of the week ir standardized, with a checklist wed to verify completeness of tasks.	Department's leaders are adhering to meeting free zone: no meetings scheduled during this time.	100% of department leaders are participating in tiered huddles birusekly and department directoris participating in tiered huddles manthly. Discussion is facused an roat cause of performance qaps.	Walks are quided by coach, with theme based on current improvement activity or performance. Gemba walks built into LSW and occurring, with documentation and observations shared with leader from the area where walk took place.	STD work ir sequenced and time based and trained via see and do not trained via see and do not trained approach. There is a QPO system (Quick Process Observation) to observe STD work and discuss observations with staff. System in place to document and organize STD work. Staff involved in documenting standard work.
3	proactive action by staff to provent problems. Leaders (at all levels) demonstrate the ability to ask follow up questions to ensure accountability and commitment to action. Evidence of follow up and communication to team on items accalated	Standard Wark, Lith loaders coaching the team on huddle discussion, contents, and outcomes. Huddle includes discussion to identify countermeasures?	MDI Board includer documentation (A3 or Experiment) that allow readers to see the connection between contributors and countermearurer. Staff have a process to evaluate idear for improvement and viewers can see status of at least 10 Fl/experiment.	Department leaders evaluate initial LSW and refine to to remove/mitigate reactive activities from daily work. Leaders' supervisor requiarly reviewing Standard Work and appartunities for improvement. Approximately 40% of week in Standardized	Department leaders wing Na meeting zone to conduct Gemba walke, Process Observations, and/or have intentional conversation with stafffy ations of the physicians about aspecific thems. Observations and learning's are documented ficoaching and/or follow up	Site executive leader is participating in tiered huddler quarterly. Facus of huddle is	Solf quidod Gomba Walkr boqinning ta accur. Caach prozont ar noododfroquertod ta absorve and pravido foodback. Facur primarily an porfarmance motrics and statur af improvement activity uithin areas af	Obrovations from QPO and insight from staff aro boing wood to improvo Standard Work. Staff idontify apportunition (current processor, dable to
						O	amp	71C

VBD MDI Components

- Strategic plan defines improvement priorities & True North aims
- Monthly scorecard and performance tracking
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- Daily stat sheet
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- Leader standard work
- Leadership team development & reviews

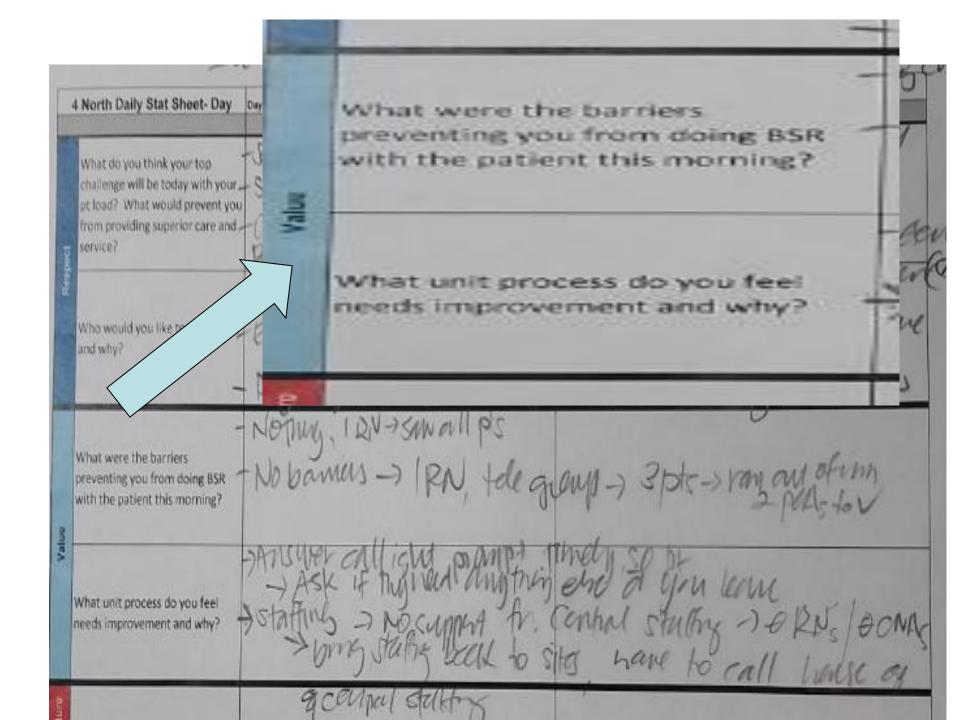


Sample MDI Criteria

Score	Stat Sheet
0	Stat Sheet Conversations are not occurring.
1	Questions are exploratory in nature to help leaders and staff understand daily problems, issues, concerns.
2	Questions are aligned with department's performance drivers and True North goals. Leaders competent coaching direct reports on content of questions to drive greater engagement of staff through Stat Sheet process.

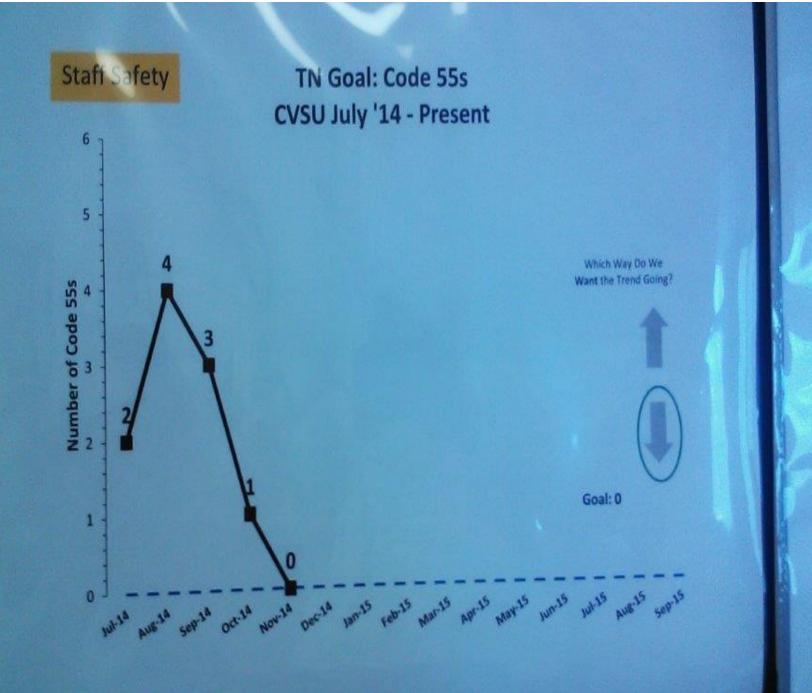
Stat Sheet conversations are leading to proactive action by staff to prevent problems. Leaders (at all levels) demonstrate the ability to ask follow up 3 questions to ensure acccountability and commitment to action. Evidence of follow up and communication to team on items escalated from prior Stat Sheet conversations. Trends from questions are being identified and being reported to next level of leadership, with questions adjusted to reflect learning and drive continuous improvement. **Questions have provided awareness to** cross-functional opportunities and have triggered A3 problem solving.

4 North Daily Stat St	Comments Southern
What do you think yo challenge will be toda of load? What would	y with your I starting Sols
from providing superior service?	pervention (1) win (20630) VS list under lied, sometimes you do VI gardo V
Who would you like to and why?	o recognize - Elizabeth - Duty of good ial She known where all staff one
	- Digo - 1900 along answers fallight is tally where he is
What were the barrier preventing you from d with the patient this m	toing BSR + NO barrers -> PN tell an ann -> 315tc-> rang and of time
What unit process do y	Answer callight prampt they so gen leave
needs improvement ar	
	4 of merchandre to tent
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Code 55 Background History of Questions



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Leading by Asking Questions



The Role of Questions in Coaching

- Respectful, meaningful conversations are essential to engaging people
- In a good dialogue, there are:
 - Open Ended questions,
 - Thoughtful answers, and
 - Active listening on both ends
- What we ask and how we ask is integral to engagement
- Seems simple, but is it?

Asking vs Telling

Is Asking	Is Not Really Asking
What's the problem you or we are trying to solve?	Is that <i>really</i> the problem we need to solve?
How would you describe what's not happening vs. what should be happening? Or, what's happening that shouldn't be?	Isn't it happening because xxxxx?
What have you looked at or heard?	Why don't you look at?
Why do you/your team think the problem is occurring?	How is that your root cause?
What have you thought of trying?	Have you thought about trying?
What impact do you expect that countermeasure/change to have?	Are you sure that's going to work?



Schein's Four Kinds of Questions

Pure, Humble Inquiry

"What is happening?"

"What isn't happening that should be?"

Questions for which you do not have the answer.

Help ensure ownership of the problem remain with the person/employee to whom it was assigned

Diagnostic Questions

"Why is it happening?"

Questions that helps the problem solver see cause and effect

Not for you to see cause and effect, but to encourage problem ownership stays with the person/employee to whom it was assigned

Four Kinds of Questions

Prompting Questions

CAUTION Questions of this kind; your ideas with a questions mark at the end of it suggest solutions.

"What would happen if you/we?"

This can take problem ownership away from the person/employee to whom it was assigned

Coaching ProcessQuestions

"How did that go? What have we learned? What could have been better?"

Questions of this sort help us understand how we are doing in coaching dialogue or the problem solving process. Promote better dialogue, reflection, and mutual understanding



Good Questions or Not....the Home Edition!

	Good Question	Not a Good Question
Why is the Electric bill twice what it normally is?		
How long has the "Check Engine" light been on in the car?		
Is the dishwasher broken? Or your hands?		
What ideas do you have for getting to school/work on time?		
You're going to speak to your teacher after school, right?		
Why don't you try shopping less if you want to save money for college?		

Time for Practice! Three 8-Minute Rounds

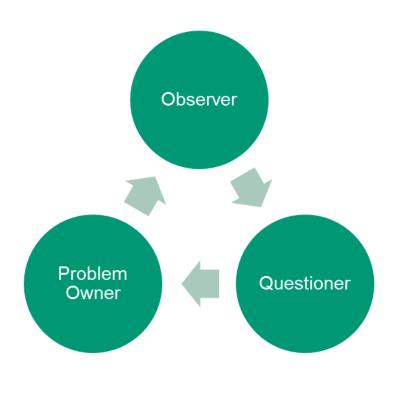
In each round there are three roles:

Problem Owner	Shares a brief overview of a problem/issue to initiate conversations; responds to questions as asked
Questioner	Practice asking questions to: -Understand what is going on -Identify why your peer thinks problem is occurring -Probe for ideas on how to address causes of problem -Guide them through an A3 in the conversation!
Observer	 Collect Data and Observe After the conversation ends: Provide the data you gathered (Good questions/Total Asked; Read Back a "Good One") Ask One (1) Open Ended Question of 'Questioner' Provide One Thing the Questioner did Well "I liked" Provide One "Could Be Better if"

Asking Good Questions Exercise

How 8 Minutes Will Go

First 1 Minute	Problem Owner- Briefly describes the problem/ condition for which s/he has
	responsibility to improve.
Next 5 Minutes	Questioner- Practices Inquiry- asks questions only
Last 2 Minutes	Observer- Reports what was observed and gives feedback to the Questioner at the end of the round.
	Rotate Roles for next Round



Asking Good Questions Exercise

Before we start:

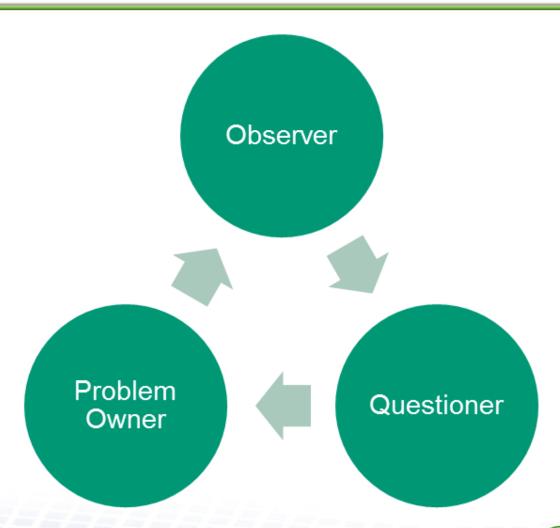
- Take 1 minute to think of a problem of you own
 - MUST BE A CONDITION YOU ARE RESPONSIBLE FOR IMPROVING
- Can be work or personal (will leave up some examples)
 - •If it is particularly complex problem, consider focusing on one portion of the problem
 - •Something you are comfortable talking about openly in a small group (2 other people)
 - •The goal of this exercise is not to "fix" a problem but to give us practice with asking questions

Types of Problems

At Home	At Work
Not enough time for xxxxx activity	Late/Delayed completion of work
Unmet or Challenging Financial Goals	Not enough time for xxxx
Something broken or needing repair	Repeated safety concern from patients or staff
Poor grades, performance in a hobby	Unproductive meetings
Health-related concerns, goals	Budget/Cost Overruns
Messy Space (Bedroom, Bathroom, Refrigerator, etc.)	Volume or timeliness of email
Transportation Issues (Getting To and From, Being On Time, Etc)	Cluttered office, workspace, or shared electronic folder(s)



Breakout





Reflection

What did you learn from the exercise?

What was most challenging about it as the person asking the questions?

What did it feel like as the person owning the problem?

What did observers notice?



VBD MDI Components

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- Daily huddles
- · Daily waste identification and elimination
- Visual management (MDI, process control, PICK)
- Leader standard work
- Leadership team development & reviews





Score	Improvement Huddles	Samp		ole MDI Criteria		
0	Huddles not occurring. Performance discussed at monthly staff meetings or other standing forum	н				
	Daily huddles with staff take place at	Score	Improvement Huddles			
1	standard time of day with huddle focused on sharing performance data. Huddles led by Charge or		Improvement huddles involve review of performance and active participation from staff to identify	Sco	re Improvement Huddles	
	Supervisor/Manager of Department using Standard Work.	2	why performance gaps exist. Findings from conversation are documented to further the team's A3/Problem Solving efforts.	4	Staff actively running the huddle using Standard Work. Discussion includes a summary of	
		3	Staff actively running the huddle using Standard Work, with leaders coaching the team on huddle discussion, contents, and outcomes. Huddle includes		performance, analysis of gaps, and findings from recent experiments run by team.	
		•	discussion to identify countermeasures/ experiments to address root causes or staff- submitted OFIs.		Staff running the huddle using Standard Work. Problem solving	

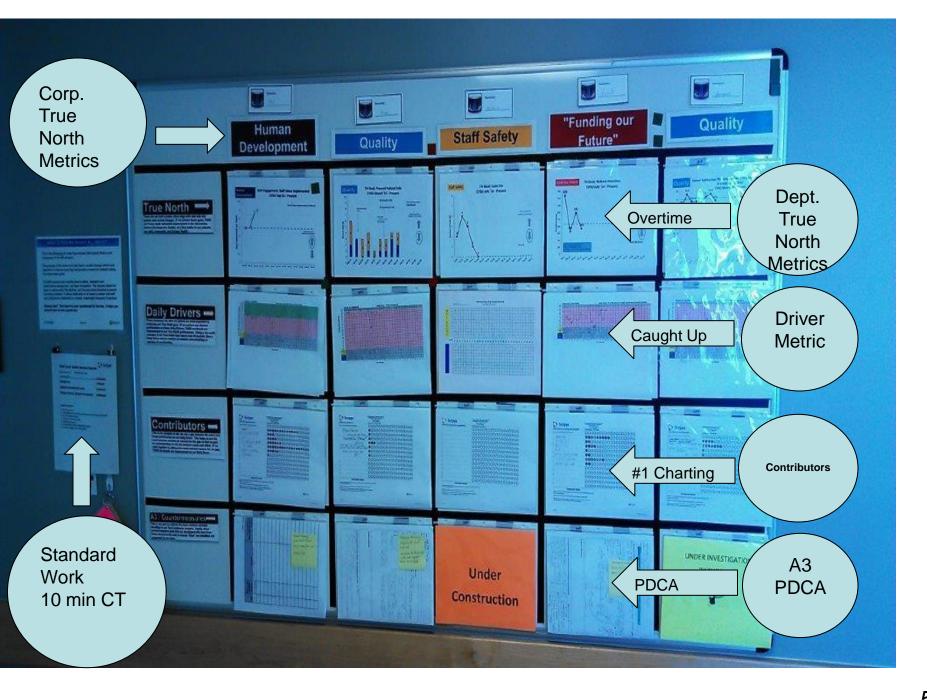
begins to address cross-functional

problems, with representatives

from outside departments attending huddle to assist in

problem solving.

5





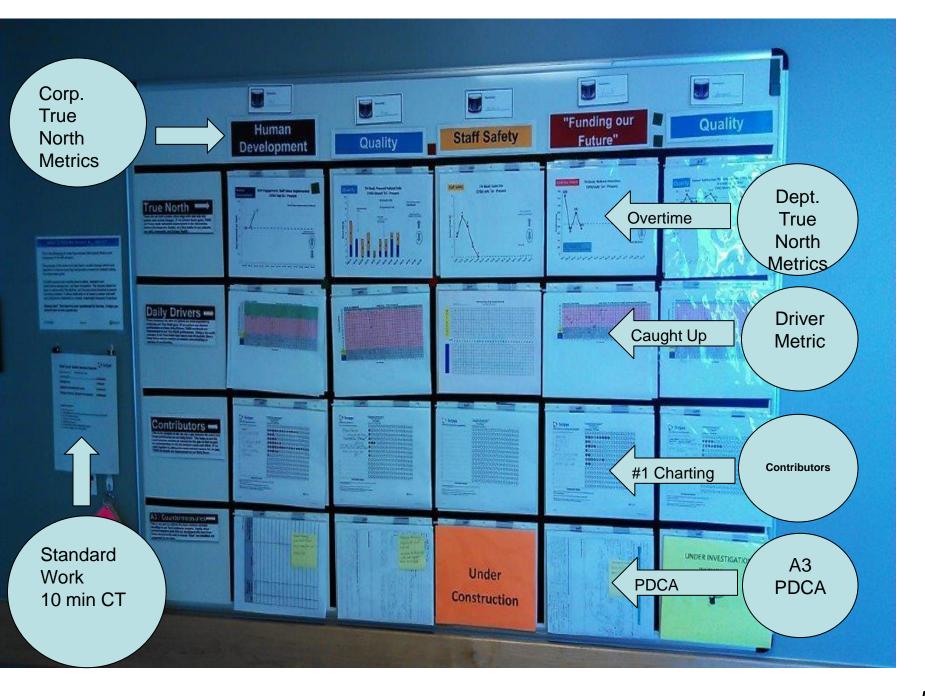
MDI Huddle Video @ Scripps Health

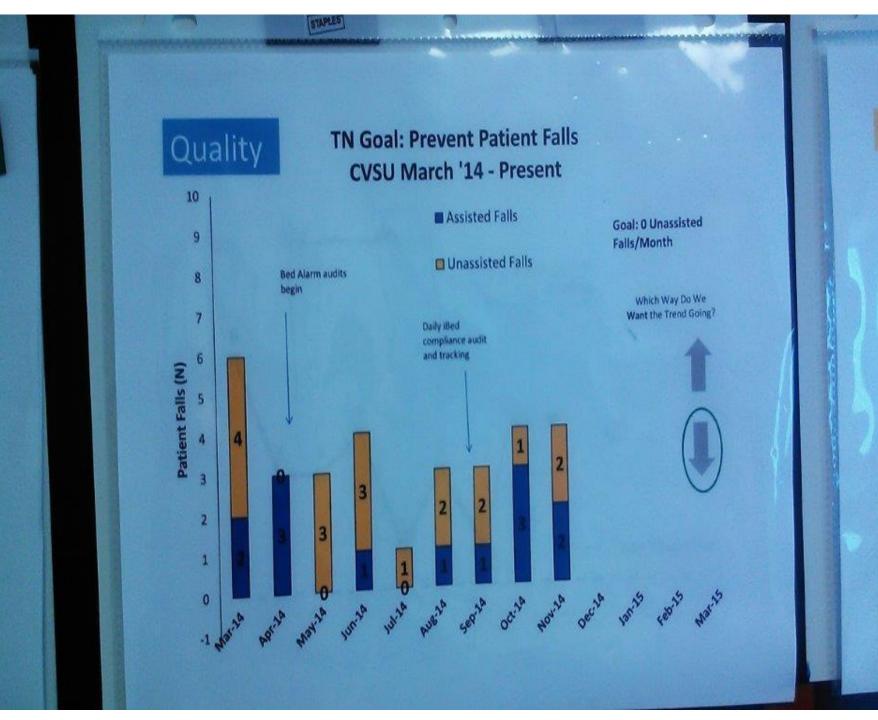
Score	Improvement Huddles	Samp		ole MDI Criteria	
0	Huddles not occurring. Performance discussed at monthly staff meetings or other standing forum				
	Daily huddles with staff take place at standard time of day with huddle	Score	Improvement Huddles		
1	focused on sharing performance data. Huddles led by Charge or Supervisor/Manager of Department		Improvement huddles involve review of performance and active participation from staff to identify	Score	Improvement Huddles
	using Standard Work.	2	why performance gaps exist. Findings from conversation are documented to further the team's A3/Problem Solving efforts.	4	Staff actively running the huddle using Standard Work. Discussion includes a summary of
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from outside departments attending huddle to assist in

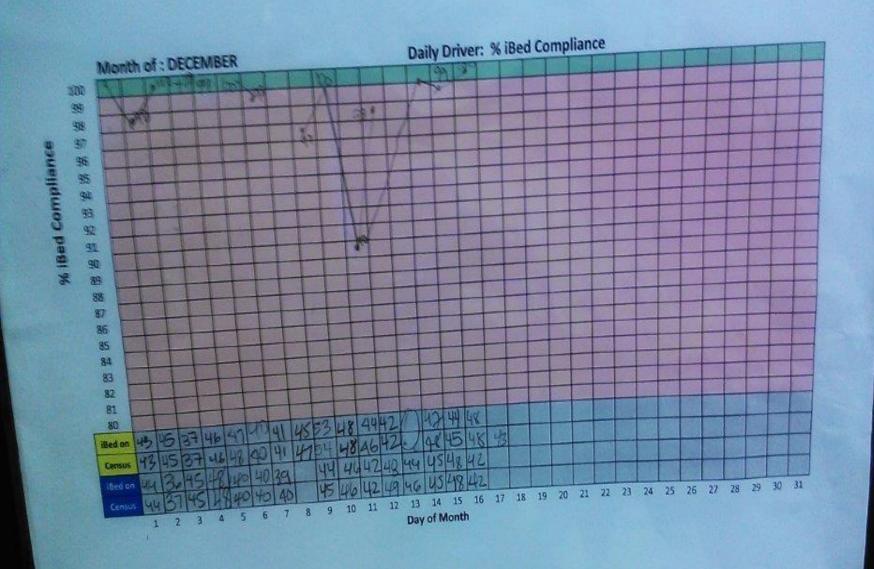
problem solving.

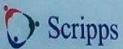




Staff Safe

Number of Code 55s





DEPARTMENT NAME: Cardiovascular Stroke Unit. MANAGEMENT FOR DAILY IMPROVEMENT TOP CONTRIBUTORS

	MONDE NOVEMBER
THEME: Reason why iBed not set	OCCURRENCES +++++
Example: Realocking Standard Work not being Icilowed	00000000000000000000000000000000000000
transpecter didn't reset alarm	••0000000000000
family 1 bed height gt forgot	•000000000000000
	000000000000000000000000000000000000000
CN+forget	60 00000000000000000000000000000000000
falling star	••00000000000000
FALL WRIST BAND	•000000000000000
OT did not reset	0000000000000000
PEN UNAVARE of Tool by	000000000000000000000000000000000000000
PAN UNAWARE of Tould by " PAT turens BED ALARM Of (50 HOO)	•000000000000000
"- Bed Alarm on but i Bed off	0000000000000000
"Bed Alarm on but i Boll off "Internal Scatings off	0000000000000000
" no chair alary	00000000000000000000000000000000000000
CTANDADD WOOK	

STANDARD WORK

(1) Note theme gleaned from process audit (make sure it does not already exist on the lat of top contributors!).

(2) When another occurrence of a theme is observed color in another circle.

(3) Determine if the theme and/or occurrence is significant enough to conduct a Countermeasure. If yes, coordinate with the Process Denor

Bed extender 1

Side ROLL V @

4 bed height of

family on pt
book to bed of

family thening off

Balth, unably to said Board of vertility wild .

OSmple

THEME: Reason why

(1) Note theme gleaned from printers Let of top contributors ().

STAN

(2) When another occurrence of a thorne

(3) Determine if the thome and in wood

VBD MDI Components

- Strategic plan defines improvement priorities & True North aims
- · Monthly scorecard and performance tracking
- A3 thinking and countermeasure process
- Daily stat sheet
- Daily huddles
- · Daily waste identification and elimination
- Visual management (MDI, process control, PICK)
- Leader standard work
- Leadership team development & reviews





Leader Standard Work

Score	Leader Standard Work (LSW)
0	LSW has not been developed.
1	Initial LSW has been created for most important daily/weekly activities, and is followed on an inconsistent basis (i.e., <50% of days). Leaders' standard work is visible to their supervisor as well as staff
2	LSW is being followed daily by department leaders. Approximately 20% of the week is standardized, with a checklist used to verify completeness of tasks.

Sample MDI Criteria

Leader Standard Work (LSW)

Department leaders evaluate initial LSW and refine to to remove/mitigate reactive activities from daily work. Leaders' supervisor regularly reviewing Standard Work and opportunities for improvement. Approximately 40% of week is Standardized

Department leaders have LSW that has 50% of their week spent on proactive, standardized activities. Leaders take pro-active steps to adjust standard work and their schedule to accommodate time. Leaders' have 'check' system to review LSW compliance and opportunity to adjust schedule

Department leaders (Spvr, Mgr) have LSW that has 60% of their week spent on proactive, standardized activities. Leaders take pro-active steps to adjust their own standard work and their schedule to accommodate time. Leaders' have 'check' system to review LSW compliance and opportunity to adjust schedule

5

What is Leader Standard Work?

The repetitive activities and behaviors that leaders at all levels perform to promote:

- Respect / Development of People and
- Continuous, Daily Improvement of Performance

Purpose of Leader Standard Work

- Prioritize what is important for the day, week, and month at each level of leadership
- Dedicate time to activities of value in the Gemba
 - Development of people as problem solvers
 - Observing and coaching Standard Work
 - Learning alongside the team
- Design predictability into your daily "flow"
- Be informed about the status of today's performance and improvement activity
- Demonstrate an example for your team on how Standard Work can be used



Breakout! Creating Your Leader Standard Work

Reflection on Current State

List at least 10 items that consume your time on a daily/weekly basis

Take 5 minutes to silently document the current % of time that you spend daily on the activities listed; and your targets for how you would like to spend your time

Discuss as a team what you came up with and where you'd like to see changes in how your time is spent

Tip:

Ask yourself what are you spending time on that adds no value to your team?

Ask yourself what should you be spending time on to add more value?



Creating Your Standard Work

- Exercise: Time to develop your standard work!
- Start with silent brainstorming and write down the tasks you must do on a daily, weekly, biweekly, monthly, quarterly basis for your leadership role.
- Consider which MDI activities you need to build into your leader standard work.
- When your first draft is complete, share and revise your standard work based on discussion

Time Assessment

Activity	Current Daily Time %	Target Daily Time %
Attending Meetings		
Managing people issues (staffing plans, call-outs, etc.)		
Resolving/fixing problems in the department (Patient/Physician Complaints, Safety or Quality Issues, Equipment/Drug/Product/Supply Issues)		
Creating Documents, Analysis, Presentations		
Sending/Receiving Emails		
Gemba Walks: Direct Observation of process, 'check' adherence to Standard Work, intentional conversations with staff, patients		
Coaching staff, leaders among my team		
Coaching, Attending or Preparing for Performance Huddles		
A3 / Problem Solving Activity: Data Collection, Process Walks, Analyzing Data/Information, facilitating team problem solving		
Reviewing MDI Information / Data: updating graphs, synthesizing data		
Developing Myself: Dedicated time to learn and develop knowledge or skills to help me and/or our department		
Other		

Tips for Using Leader Standard Work

- Use the leader standard work template and carry it with you throughout the day (backside of worksheet)
- Check items complete/missing

Problems = Treasures!

Reflect regularly (daily, weekly) on the content of your work

What are you spending time on that adds no value to your team?

What should you be spending time on to add more value?

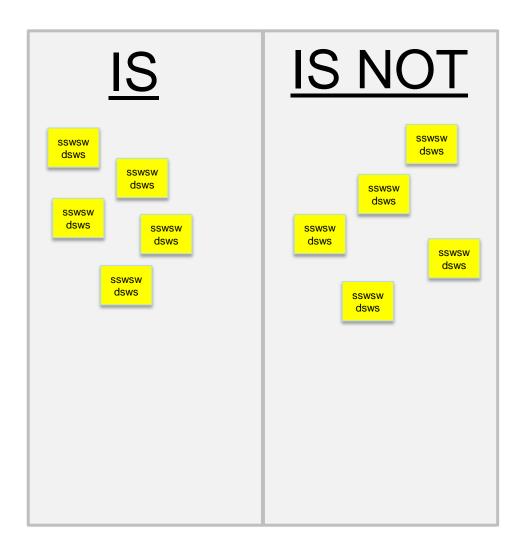




Doing the work + improving the work @ workplace 23:45







Thank you!